

Box 1794 · Appleton, WI 54912 · (920) 735-6242 · Fax (920) 735-6245 · asp-usa.com

MSDS Material Safety Data Sheet

CR123A Batteries

1. PRODUCT & COMPANY IDENTIFICATION

Manufacturer Name	Armament Systems and Procedures, INC
Address	2511 E Capitol Drive, Appleton, WI 54911
Telephone No	(920) 735-6242
Date	24 JAN 13
Model	CR123A
Chemical System	Lithium Metal Battery

2. HAZARDS IDENTIFICATION

Invasion Route

Skin Contact:	Contact with battery electrolyte may cause burns and skin irritation.
Eye Contact:	Contact with battery electrolyte may cause burns. Eye damage is possible.
Inhalation:	Inhalation of vapors or fumes released due to heat or a large number of leaking
	batteries may cause respiratory and eye irritation.
Ingestion:	Ingestion of battery contents may cause mouth, throat and intestinal burns and damage.

Health Hazards

The chemical is contained in a sealed can. Risk of exposure occurs only if the battery is mechanically or electrically abused.

Environment Hazards

Do not dispose of the battery into the environment.

Burn and Burst Danger

Do not dispose of battery in fire or recharge battery; it may explode. Do not short-circuit the battery or it may cause burns.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	Molecular Formula	CAS No*	Weight (%)
Lithium	Li	7239-93-2	3.0-4.0
Carbon	С	7782-42-5	2.0-3.0
Manganese Dioxide	MnO ₂	1313-13-9	35.0-45.0
Aluminum	AI	7429-90-5	2.0
1,2-Dimethoxyethane	$C_4 H_{10} O_2$	110-714-4	7.0
Propylene Carbonate	$C_4H_6O_3$	108-32-7	7.0
Lithium Perchlorate	LiCIO ₄	7791-03-9	1.0-1.5
Polypropylene	(C₃H6)n	9003-07-0	3.0
Polytetrafluoroethene	$(C_2F_4)n$	9002-84-0	5.0
Ferrum	Fe	7429-90-5	2.0
Nickel	Ni	7440-02-0	1.0

*Chemical Abstract Service Registry Number

4. FIRST AID MEASURES

Eye	If the battery is leaking and the contained material contacts the eyes, flush the eyes with plenty of water or saline water at least 15 minutes. Seek medical attention right away.
Skin	If the battery is leaking and the contained material contacts the skin, remove contaminated clothes quickly and rinse the skin with plenty of water at least 15 minutes. If irritation or pain persists. Seek medical attention right away.
Inhalation	If the battery is leaking, remove to fresh air immediately. Keep the respiratory tract smooth. Use oxygen if available. Seek medical attention.
Ingestion	If the battery is leaking and the contained material is ingested, rinse mouth and surrounding area with clear water. Seek medical attention right away.

5. FIRE FIGHTING MEASURES

Danger Characteristic	Exposure to excessive heat can cause venting of the liquid electrolyte. Battery may burst and release hazardous decomposition products when exposed to a fire situation.
Hazardous Combustion Products	CO, CO2, metal oxides, irritating fumes
Fire Fighting Method	The person must be equipped with a filtermask (full mask) or isolated breathing apparatus. The person must wear the clothes which can defend the fire in an upwind direction. Remove the container to the open space as soon as possible. Spray water on the containers in the fire place to keep them cool until fire extinguishment.
Extinguishing Media	Hazy water, foam power, CO2, sandy clay

6. ACCIDENTAL RELEASE MEASURES

gasses. The preferred response is to leave the area and allow batteries to cool and vapors to dissipate. Avoid skin and eye cont or inhalation of vapors. Remove spilled liquid with absorbent a incinerate waste.

7. HANDLING AND STORAGE

Handling	1. Do not allow battery terminals to contact each other or contact other metals.
	2. Pack batteries separately so that single batteries are not mixed together.
	3. Do not expose battery to excessive physical shock or vibration.
	4. Do not immerse a battery in water.
	5. Short-circuiting should be avoided. Short-circuit will reduce the life of the battery and can lead to ignition of surrounding materials. Physical contact with two short-circuited batteries can cause skin burn.
	6. The batteries should not be opened, destroyed or incinerated. The ingredients contained in the hermetically sealed container may leak or rupture and release into the environment.
	7. Place the cell beyond the child packing and container.
	8. Never keep battery in an airtight compartment or sealed container.
	9. Do not mix old and new batteries together. Do not mix with Ni-Cd, dry batteries or another manufacturer's batteries or product.
Storage	 Batteries should be separated from other materials and stored in a noncombustible, well ventilated, sprinkler-protected structure with sufficient clearance between walls and battery stacks.
	2. Keep the battery in a cool, dry and well ventilated place. Do not expose to direct sunlight for long periods. Keep away from fire and heat sources. Do not keep the battery with oxidizer and acid.
	3. Keep batteries in original package until use and do not combine them.
	4. Equip with relevant types and quantities of the extinguishment instructions. The storage place should be equipped with suitable shelter materials for divulgence handling.

8. EXPOSURE CONTROLS, PERSONAL PROTECTION

Engineering Control	Keep away from heat and open flame. Supply with sufficient partial air exhaust. Store in a cool, dry place.
Respiratory Protection	Not necessary under conditions of normal use. Wear self contained breathing filter mask if the density exceeds in the air. Wear breathing apparatus under the condition of emergency rescue or evacuation.
Eyes Protection	Not necessary under conditions of normal use. Wear protective glasses if handling a leaking or ruptured battery.
Body Protection	Not necessary under conditions of normal use. Wear fireproofing, gas defense clothes in case of handling a leaking or ruptured battery.
Hands Protection	Not necessary under conditions of normal use. Wear chemical resistant rubber gloves in case of handling a leaking or ruptured battery.
Other Protections	No smoking, dining or drinking water in the workplace. Keep good habit of hygiene.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Cylinder
Odor	Odorless
Solubility	Insoluble in water

10. STABILITY AND REACTIVITY

Stability	Stable under normal temperature and pressure.
Distribution of Ban	Strong oxidizer, strong acid and corrosives
Conditions to Avoid	Fire source, heating source, disassembly, short-circuit or immersion in water.
Hazardous Decomposition Products	The battery may release irritative gas if the electrolyte leaks.

11. TOXICOLOGICAL INFORMATION

Irritation	The liquid in the battery may irritate eyes and skin with any contact.
Sensitization	The liquid in the battery may cause sensitization to some people.
Others	Since the materials in this battery are sealed in the can, the potential for exposure to the components of the battery is negligible when the battery is used as directed. However technical or electrical abuse of the battery may result in the release of battery contents.

12. ECOLOGICAL INFORMATION

Do not dispose of the battery into the environment. It may cause water or soil pollution.

13. DISPOSAL CONSIDERATIONS

Refer to national or local regulations before handling. Disposal of the battery should be performed by permitted, professional disposal firms knowledgeable in national or local regulations of hazardous waste treatment and hazardous waste transportation. The battery should be completely discharged prior to disposal in order to prevent short-circuit. The battery contains recyclable materials. It is suggested to recycle.

14. TRANSPORT INFORMATION

According to packing instruction 968-970 of IATA DGR 54th Edition for transportation, the special provision 188 of IMDG (inc Amdt 35-10), the batteries should be securely packed and protected against short-circuits. Examine whether the package of the containers are integrate and tightly closed before transport. Take care with cargo; do not fall, drop or break. Prevent collapsing of cargo piles and becoming wet by rain. The transport vehicle and ship must be cleaned and sterilized otherwise it is not allowed to assemble articles. During transport, the vehicle should avoid exposure, rain and high temperatures. For stopovers, the vehicle should be away from fire and heat sources. When transported by sea, the assemble place should keep away from bedroom, kitchen and isolated from the engine room, power and fire source. Under the condition of road transportation, the driver should drive in accordance with regulated route, do not stop in a residential area or congested area.

15. Regulatory Information

ISO 11014-2009: Safety data sheet for chemical products - content and order of sections. Regulation (EC) No 1272/2008: Classification, Labeling and Packaging of Substances and Mixtures International Air Transport Association (IATA) Dangerous Goods Regulations, 54th Edition The International Maritime Dangerous Goods (IMDG) Code (inc Amdt 35-10)

16. ADDITIONAL INFORMATION

To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.



MATERIAL SAFETY DATA SHEET

(form according to EEC Directive 93/112/EC)

NAME : LITHIUM, THIONYL CHLORIDE (Li-SOCI₂) NON-RECHARGEABLE BATTERIES

<u>1 - IDENTIFICATION</u> (of the product and the supplier)

<u>1.1. Product</u> :	Re <u>chargeable battery</u>
	yes
	no X
Trade name and model :	LITHIUM, THIONYL CHLORIDE (Li-SOCI2)
	NON-RECHARGEABLE BATTERIES
IEC designation :	
Models : LS and LSH series	LS 14250, LS 14250 C, <mark>LS 14500</mark> , LS 14500 C,
	LS 17500, LS 26500, LS 26500 C, LS 33600,
	LS 33600 C, LSH 26180, LSH 14, LSH 20

Electrochemical system :

Electrodes	Negative electrode	Positive electrode
	Lithium metal (Li)	Thionyl chloride (SOCl ₂)
Electrolyte	Solution of lithium	tetrachloroaluminate*
	(LiAlCl₄) in	thionyl chloride
Nominal voltage	3.6	Volt

* Lithium tetrachloroaluminate is a combination of lithium chloride (LiCl) and aluminum chloride (AlCl₃).

<u>1.2 - Supplier</u> :

Name :	SAFT
Address :	Rue Georges Leclanché - BP 1039 86060 Poitiers Cedex 09 – France Tel. : 33 (0)5 49 55 48 48 Fax : 33 (0)5 49 55 48 50
1.3 Emergency contact :	M. Poitiers Plant Manager Tel. : 33 (0)5 49 55 48 48



<u>2 - COMPOSITION</u> (typical weight percentages of basic material within undischarged individual cells)

Metals	%	Plastics	%	Others	%
- Steel	35-	- PVC	2-3*	- Thionyl chloride	40-46*
(Iron 30 % Nickel	40*			- Carbon	4
10 %)				- Glass	1-4*
- Lithium	4-5*			- Aluminum chloride	1.5*
				- Salts	4-7*

* % slightly depending from cell type.

3 - HAZARDS IDENTIFICATION

3.1 - Physical :

The lithium-thionyl chloride batteries described in this Material Safety Data Sheet are sealed units which are not hazardous when used according to the recommendations of the manufacturer.

Under normal conditions of use, the electrode materials and liquid electrolyte they contain are non-reactive provided the battery integrity is maintained and seals remain intact. Risk of exposure only in case of abuse (mechanical, thermal, electrical) which leads to the activation of safety valves and/or the rupture of the battery containers. Electrolyte leakage, electrode materials reaction with moisture/water or battery vent/explosion/fire may follow, depending upon the circumstances.

<u> 3.2 - Chemical :</u>

			us per un	ective	07/J40/EEC	1	
Substance		Content*	Melting point		Classi	fication	
N° EEC		Mass		Letter	Indication	Special risk	Safety
(CAS N°)	Chemica	%			of danger	· (1)	advice (2)
	symbol						
231 102 5	Li	4-5		F	Corrosive	R14/15 R21	S2 S8 S22
			180.5°			R22 R41	S24 S26
(7439-93-			С		Flammabl	R43	S37
' <i>2)</i>					е		S43 S45
231 748 8		40-46	-	С	Irritant	R14 R21	S2 S8 S24
	_		104.5°		Corrosive	R22 R35	S26 S36
(7719-09-			С		Harmful	R37 R41	S37
<i>T</i>)						R42/43	S45
-	AICI ₃	≈ 1.5	190°C	С	Irritant	R14 R22	S2 S8 S22
(00744-67-	_				Corrosive	R37 R41	S24 S26
. 00)						R43	S36
,							S45

Classification of dangerous substances contained into the product as per directive 67/548/EEC

* slight variations depending from cell type.



- 1 Nature of special risks :
 - R 14/15 Reacts with water and yields flammable gases.
 - R 21 Harmful in contact with skin.
 - R 22 Harmful is swallowed.
 - R 35 Causes severe burns.
 - R 41 Risk of serious damage to the eye.
 - R 42/43 May cause sensitization by inhalation and skin contact.
 - R 43 May cause sensitization by skin contact.
- 2 <u>Safety advices</u> :
 - S 2 Keep out of reach from children.
 - S 8 Keep away from moisture.
 - S 22 Do not breathe dust.
 - S 24 Avoid contact with skin.
 - S 26 In case of contact with eyes, rinse immediately with plenty of water and seek medical attention.
 - S 36 Wear suitable protective clothing.
 - S 37 Wear suitable gloves.
 - S 45 In case of incident, seek medical attention.

4 - FIRST AID MEASURES

In case of battery rupture or explosion, evacuate personnel from contaminated area and provide maximum ventilation to clear out corrosive fumes/gases and pungent odour.

In all case, seek immediate medical attention.

- **Eye contact :** Flush with plenty of water (eyelids held open) for at least 15 minutes.
- Skin contact : Remove all contaminated clothing and flush affected areas with plenty

of water and soap for at least 15 minutes. Do not apply greases or ointments.

- Ingestion :Dilute by giving plenty of water and get immediate medical attention.
Assure that the victim does not aspirate vomited material by use of
positional drainage.
Assure that mucus does not obstruct the airway.
Do not give anything by mouth to an unconscious person.
- Inhalation : Remove to fresh air and ventilate the contaminated area. Give oxygen or artificial respiration if needed.



5 - FIRE-FIGHTING MEASURES

Fire and explosion hazard :	The battery can spout vaporized or decomposed electrolyte fumes in case of exposure above 100°C resulting from unappropriate use or the environment. Risk of explosion is increased if the melting point of lithium (180.5°C) is exceeded. Hydrogen coming from the decomposition of lithium metal with water is flammable.			
Extinguishing media :	<i>Suitable :</i> Type D extinguishers, Lith-X Water may be used only to keep battery cool. <i>Not to be used :</i> Water in case of battery rupture or explosion (detectable by the pungent odour).			
Special exposure hazards :	 Following cell overheating due to external source or due to unproper use, electrolyte leakage or battery container rupture may occur and release inner component/material in the environment. Eye contact : The electrolyte solution contained in the battery is corrosive to all ocular tissues. Skin contact : The electrolyte solution contained in the battery is corrosive and causes skin irritation and burns. Ingestion : The ingestion of electrolyte solution causes tissue damage to throat and gastro/respiratory tract. Inhalation : Contents of a leaking or ruptured battery can cause respiratory tract, mucus, membrane irritation and edema. 			
Special protective equipment :	Use self-contained breathing apparatus to avoid breathing irritant fumes. Wear protective clothing and equipment to prevent body contact with electrolyte solution.			

6 - ACCIDENTAL RELEASE MEASURES

The material contained within the batteries would only be expelled under abusive conditions.

Using shovel or broom, cover battery or spilled substances with dry sand or, preferably, sodium carbonate (Na_2CO_3) or 1:1 mixture of soda ash and slaked slime. Keep away from water, rain, snow. Place in approved container (after cooling if necessary) and dispose in accordance with local regulations.



7 - HANDLING AND STORAGE

The batteries should not be opened, destroyed nor incinerated since they may leak or rupture and release in the environment the ingredients they contain (see Section 6).

- Handling : Do not crush, pierce, short (+) and (-) battery terminals with conductive (i.e. metal) goods. Do not directly heat or solder. Do not throw into fire. Do not mix batteries of different types and brands. Do not mix new and used batteries. Keep batteries in non conductive (i.e. plastic) trays.
- Storage : Store in a cool (preferably below 30°C) and ventilated area away from moisture, sources of heat, open flames, food and drink. Keep adequate clearance between walls and batteries. Temperature above 100°C may result in battery leakage and rupture. Since short circuit can cause burn, leakage and rupture hazard, keep batteries in original packaging until use and do not jumble them.
- **Other :** Lithium-thionyl chloride batteries are not rechargeable and should not be tentatively charged.

Follow Manufacturers recommendations regarding maximum recommended currents and operating temperature range.

Applying pressure on deforming the battery may lead to disassembly followed by eye, skin and throat irritation.

8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory protection :	<i>Not necessary under normal us</i> e. In case of battery rupture, use self contained full-face respiratory equipment with type ABEK filter.
Hand protection :	<i>Not necessary under normal use</i> . Use Viton rubber gloves if handling a leaking or ruptured battery.
Eye protection :	<i>Not necessary under normal use</i> . Wear safety goggles or glasses with side shields if handling a leaking or ruptured battery.
Skin protection :	<i>Not necessary under normal use</i> Use rubber apron and protective working in case of handling of a ruptured battery.



9 - PHYSICAL AND CHEMICAL PROPERTIES

9.1 Appearance :

(Physical shape and color as supplied) Small metal cylinders, hermetically sealed and fitted with an external plastic sleeving.

9.2 Temperature range :

	Continuous	Occasional
in storage	+ 30°C max	-60/+100°C
during discharge	-60/+85°C	-60/+100°C
during charge	NA	NA

- 9.3 Specific energy :400 700 Wh/kg, depending on cell typeNote : Wh = Nominal voltage x rated Ah as defined in
IEC Standard N° 285. Kg = Average battery weight)
- **<u>9.4 Specific instant power</u>** : 2-10 Wh/kg, depending on cell type (Note : 0.5xnominal voltage x I_p with I_p = current in amperes delivered by a non discharged battery to half the nominal voltage in 1 second)
- 9.5 Mechanical resistance : As defined in relevant IEC Standard

<u>9.6 Other</u> :

10 - STABILITY AND REACTIVITY

Conditions to avoid :	Heat above 100°C or incinerate. Deform, mutilate, crush, pierce, disassemble, recharge. Short circuit. Prolonged exposure to humid conditions.
Materials to avoid :	Oxidizing agents, alkalis, water. Avoid electrolyte contact with aluminum or zinc.
Hazardous decomposition proc	ducts : Hydrogen (H ₂) as well as lithium oxide (Li ₂ O) and lithium hydroxide (LiOH) dust is produced in case of reaction of <i>lithium metal</i> with water
	Chlorine (Cl ₂), sulfur dioxide (SO ₂) and disulfur dichloride (S ₂ Cl ₂) are produced in case of thermal decomposition of <i>thionyl chloride</i> above 140°C.
	Hydrochloric acid (HCl) and sulfur dioxide (SO ₂) are produced in case of reaction of <i>thionyl chloride</i> with water

at room temperature.



Hydrochloric acid (HCl) fumes, lithium oxide, (Li_2O) , lithium hydroxide (LiOH) and aluminum hydroxide $(Al(OH)_3)$ dust are produced in case of reaction of *lithium thetrachloroaluminate* with water.

<u>11 - TOXOLOGICAL INFORMATION</u>

The Saft primary lithium-thionyl chloride batteries do not contain toxic materials.

12 - ECOLOGICAL INFORMATION

When properly used or disposed, the lithium-thionyl chloride batteries do not present environmental hazard.

13 - DISPOSAL CONSIDERATIONS

Dispose in accordance with applicable regulations which vary from country to country.

(In most countries, the thrashing of used batteries is forbidden and the end-users are invited to dispose them properly, eventually through non profit organizations, mandated by local governments or organized on a voluntary basis by professionals).

Lithium batteries should have their terminals insulated prior to disposal.

<u>13.1. Incineration</u> : Incineration should never be performed by battery users but eventually by trained professionals in authorized facilities with proper gas and fumes treatment.

<u>13.2 . Landfilling</u> :

Leachability regulations (mg/l)

Component	Leachability	EC limit	EPA	Other*
Iron	100			5
Nickel	500	2		0.5

* applicable to France

<u>13.3 . Recycling</u> :

Send to authorized recycling facilities, eventually through licensed waste carrier.



14 - TRANSPORT INFORMATION

<u>14.1 United Nations</u> :	UN N° Classification Packaging	3090 9 ICAO 903 for Air 1 IMDG for Sea	Fransport Transport
14.2 International conventions :	Air Sea	IATA IMDG	Yes Yes
	Land	ADR (road) RID (rail)	Yes Yes
<u>14.3 Other</u> :	In the USA	Code of Federal Re (49 CFR Ch. 1 §17	gulations 73-185)

15 - REGULATORY INFORMATION

The transport of lithium batteries is regulated by various bodies (IATA, IMA, ADR, US-DOT) that follow the United Nations *"Recommendations on the Transport of Dangerous Goods, Model Regulations, 13th Revised edition - 2003 - Ref. ST/SG/AC.10/1/ Rev. 13*".

Depending on their lithium metal content, design, and ability to pass safety tests defined by the UN in the *"Recommendations on the Transport of Dangerous Goods, Manual of Tests and Criteria 3rd Revised edition - 2002 - Ref. ST/SG/AC.10/11 Rev.3 Amendment 1 "Lithium Batteries*", the lithium-thionyl chloride cells and the battery packs may or may not be assigned to the UN N° 3090 Class-9 that is restricted for transport.

Individual lithium-thionyl chloride cells and battery packs with respectively less than 1 and 2 grams of lithium metal content that pass the UN-defined safety tests, are not restricted for transport.

16 - OTHER INFORMATION / DISCLAIMER

This information has been compiled from sources considered to be dependable and is, to the best of our knowledge and belief, accurate and reliable as of the date compiled. However, no representation, warranty (either expressed or implied) or guarantee is made to the accuracy, reliability or completeness of the information contained herein.

This information relates to the specific materials designated and may not be valid for such material used in combination with any other materials or in any process. It is the user's responsibility to satisfy himself as to the suitability and completeness of this information for his particular use.



Saft does not accept liability for any loss or damage that may occur, whether direct, indirect, incidental or consequential, from the use of this information. Saft does not offer warranty against patent infringement. Additional information is available by calling the telephone number above designated purpose.

Revision 3Date11/2003(Previous issueRevision 206/2000)

Signed _

Lithium Product Manager



Battery Information Sheet

Primary Li-SOCl₂ single cells and multi-cell battery packs

According to REACH regulation (EC 1907/2006, Art 31) and to OSHA regulation (29 CFR 1910.1200), batteries are **ARTICLES** with no intended release. As such, they are not covered by legal requirements to generate and supply an SDS or an MSDS.

This Battery Information Sheet is provided solely as information document for the purpose of assisting our customers.

1. IDENTIFICATION

1.1 Product

Lithium-thionyl dichloride primary unit cells and multi-cell battery systems composed of these cells

1.2 Supplier

Headquarters	Saft S.A.S.
Address	12 rue Sadi Carnot, 93170 BAGNOLET – France
Phone/Fax	+33 (0)1 49 93 19 18 /+33 (0)1 49 93 19 50
Factory	Saft Poitiers
Address	Rue Georges Leclanché, BP 1039, 86060 POITIERS Cedex 9 – France
Phone/Fax	+33 (0)5 49 55 48 48 /+33 (0)5 49 55 48 50
Factory	Saft Ltd.
Address	River Drive, Tyne & Wear, SOUTH SHIELDS, NE33 2TR – United Kingdom
Phone/Fax	+1 44 191 456 1451/+1 44 191 456 6383
Factory	Saft America Inc.
Address	313 Crescent Street, VALDESE, NC 28690 – USA
Phone/Fax	+1 828 874 4111/+1 828 874 2431
Factory	Saft Batteries Co., Ltd.
Address	Zhuhai Free Trade Zone, Lianfeng Road, ZHUHAI 519030, Guangdong Province – China
Phone/Fax	+86 756 881 9318/+86 756 881 9328
Factory	Tadiran Batteries Ltd.
Address	34 Y. Rabin Avenue – KIRYAT EKRON 76950 - Israel
Phone/Fax	+972 894 44374/+972 894 13066
Factory	Tadiran Batteries GmbH
Address	Industriestrasse 22, D-63654 BÜDINGEN – Germany
Phone/Fax	+49 (0)6 042 954 599/+49 (0)6 042 954 190

1.3 Emergency contact For chemical emergency ONLY (in case of spill, leak, fire, exposure or accident) call CHEMTREC at: International: +1-703-527-3887 for English Within the USA: +1-800-424-9300 In France, INRS Orfila : +33(0) 1 45 42 59 59 for French



2. HAZARD IDENTIFICATION

The Li-SOCl₂ batteries described in this Battery Information Sheet are sealed units which are not hazardous under normal operating conditions in accordance with manufacturer's recommendations, as stated in the user's manual or other similar documentation. Under normal use, the battery integrity is maintained and the active components it contains are isolated from the outside.

In particular, the battery should not be submitted to any mechanical (opening, puncture, immersion), thermal (burning, heating to temperatures above the normal temperature range of the product) or electrical abuse (short-circuit, recharge, forced discharge), which will lead to the activation of safety valves and/or the rupture of the battery container.

Any accidental release of the inner components of the cell, or their combustion products could be highly hazardous. Battery content exposition to air humidity/liquid water may be followed by severe battery vent/explosion/fire, depending on the hazard causes and circumstances.

Protection from charging:

Whenever lithium batteries are not the single power source in a circuit, the following measures recommended by Underwriters Laboratories are relevant. The cells should not be connected in series with an electrical power source that would increase the load through the cells. The electronic circuit shall include one of the following:

- A. Two suitable diodes or the equivalent in series with the cells to prevent any reverse (charging) current. The second diode is used to provide protection in the event that one would fail. Quality control, or equivalent procedures, shall be established by the device manufacturer to check that the diode polarity is correct for each unit.
- or
- B. A blocking diode or the equivalent to prevent any reverse (charging) current and a resistor to limit current in case of diode failure. The resistor should be sized to limit the reverse (charging) current to the maximum value according to the data sheet of the cell.

3. COMPOSITION, INFORMATION OR INGREDIENTS

Each unit cell consists of a hermetically sealed metallic can containing a number of chemicals and materials of construction of which the following are potentially hazardous upon release to air.

Component	CAS Number	EINECS/ELINCS	Content (wt. %)*
Lithium metal	7439-93-2	231-102-5	2-6
Thionyl dichloride	7719-09-7	231-748-8	18-47
Aluminium chloride	7446-70-0	231-208-1	1-5
Gallium chloride	13450-90-3	236-610-0	0-2
Lithium chloride	7447-41-8	231-212-3	1-2
Carbon	1333-86-4	215-609-9	2-5
PTFE	9002-84-0	N/A	0-1
Stainless steel, Nickel and inert material	N/A	N/A	remainder

* Quantities may vary with cell model

4. HANDLING AND STORAGE

IMPORTANT NOTICE: Lithium-thionyle chloride batteries are not rechargeable and should not be tentatively charged or recharged. Manufacturer's recommendations should be followed regarding maximum current and operating temperature range. Applying pressure or deforming the battery may lead to disassembly and cause eye, skin and throat irritation.



STORAGE: Store in a cool, regulated (preferably below 21°C and in any case below 30°C), dry and ventilated area, away from possible sources of heat, open flames, food and drink. Avoid exposure to direct sunlight for long periods. Temperatures above 100°C (or higher for High Temperatures cells and batteries such as the LSH20-150 cell- refer to individual data sheets for maximum temperatures) may cause leakage and rupture, and result in shortened battery service life. Keep proper clearance space between batteries and walls. Since short circuit can cause burn hazard, leakage or explosion hazard, keep batteries in original packaging until use and do not mix them.

HANDLING:

- Do not open the battery system.
- Do not crush or pierce the cells.
- Do not short (+) or (-) terminal with conductors.
- Do not reverse the polarity.
- Do not submit to excessive mechanical stress.
- Do not mix batteries of different types or mix new and old ones together.
- Do not use the unit without its electronic management system.
- Do not expose the unit to water or condensation.
- Do not directly heat, solder or throw into fire. Such unsuitable use can cause leakage or spout vaporized electrolyte fumes and may cause fire or explosion.

5. PHYSICAL AND CHEMICAL PROPERTIES

The lithium-thionyl chloride cell or battery described by this Battery Information Sheet is a sealed unit when offered for sale. It is a manufactured "article" and does not expose the user to hazardous chemicals when used in accordance with manufacturer specifications.

Appearance – Cylindrical shapeOdour – If leaking, gives off a pungent corrosive odourFlash point – Not applicableFlammability – Not applicableBoiling Point – Not applicableMelting Point – Not applicableVapor Pressure – Not applicableVapor Density – Not applicablepH – Not applicableSpecific Gravity – Not applicableSolubility (in water) – Not applicableSolubility (other) – Not applicable

6. STABILITY AND REACTIVITY

The battery system is stable when handled and stored according to section 4.

MATERIALS TO AVOID: Oxidizing agents, bases, water. Avoid electrolyte contact with aluminium of zinc.

CONDITIONS TO AVOID: Do not heat above 100°C (or higher (150°C) for High Temperatures cells and batteries such as the LSH20-150 cell- refer to individual data sheets for maximum temperatures) or incinerate. Do not disassemble, crush, pierce, short, charge or recharge. Avoid mechanical or electrical abuse.

HAZARDOUS DECOMPOSITION PRODUCTS: Hydrogen (H₂) as well as lithium oxide (Li₂O) and lithium hydroxide (LiOH) dust are produced in case of reaction of lithium metal with water (hydrolysis).

Chlorine (CI_2), sulfur dioxide (SO_2) and disulfur dioxide (S_2CI_2) are produced in case of thermal decomposition of thionyl dichloride above 100°C. Hydrochloric acid (HCl) and sulfur dioxide (SO_2) are produced in case of reaction of thionyl dichloride with water at room temperature.



Hydrochloric acid (HCl) fumes, lithium oxide (Li_2O), lithium hydroxide (LiOH) and aluminium hydroxide ($Al(OH)_3$) dust are produced in case of reaction of lithium tetrachloroaluminate ($LiAlCl_4$) with water.

7. TOXICOLOGICAL INFORMATION

There is no risk, unless the battery ruptures. In the event of accidental exposure to internal contents, corrosive fumes will cause severe skin, eye and mucous membrane irritation. Medical conditions are generally aggravated by exposure to battery internal contents: eczema, skin allergies, lung injuries, asthma and other respiratory disorders may occur. Overexposure may cause symptoms of non-fibrotic lung injury and ingestion can cause tissue damage to throat and gastro-respiratory tract.

8. ECOLOGICAL INFORMATION

The batteries do not contain mercury, cadmium or other heavy metals.Eco-toxicityNone known if used/disposed of correctly.Mammalian affectsNone known if used/disposed of correctly.Bioaccumulation potentialNone known if used/disposed of correctly.Environmental fateNone known if used/disposed of correctly.

9. DISPOSAL CONSIDERATIONS

Batteries do not contain hazardous materials according to EC Directives 91/157/EEC, 93/86/EEC, and 2002/95/EC (RoHS) Directive). Battery recycling is either mandatory or recommended: The European Directive 2006/66/EC has been implemented by most EC member states.

Dispose of in accordance with local laws and regulations. Store material for disposal as indicated in Section 4. A disposal service is offered upon request by Tadiran Batteries.

Do not incinerate, or subject cells to temperatures in excess of 100°C (or 150°C for LSH20-150 cells and the battery packs assembled from them). Such abuse can result in loss of seal, electrolyte leakage and/or violent disassembly with risk of material projections.

For additional information a Technical Notice is available upon request.

See:

http://www.saftbatteries.com/TheSaftGroup/Environment/Takebackpolicy/tabid/104/Language/en-US/Default.aspx http://www.saftbatteries.com/TheSaftGroup/Environment/BringBackPoints/tabid/435/Language/en-US/Default.aspx

10. TRANSPORTATION INFORMATION

Note: when manufacturing a new battery pack, one must assure that it has fulfilled the tests according to the UN Model Regulations, Manuel of Tests and Criteria, Part III, subsection 38.3.

10.1 United Nations Class

For the single cell batteries and multi-cell battery packs that are non-restricted to transport (non-assigned to the Miscellaneous Class 9), use lithium batteries inside label.

For the single cell batteries and multi-cell battery packs which are restricted to transport (assigned to Class 9), use Class 9 Miscellaneous Dangerous Goods and UN Identification Number Labels.

In all cases, refer to the product transport certificate issued by the manufacturer.



UN Numbers:	3090	LITHIUM METAL BATTERIES: Shipment of cells and batteries in bulk
	3091	LITHIUM METAL BATTERIES CONTAINED IN EQUIPMENT or LITHIUM METAL BATTERIES PACKED WITH EQUIPMENT: Cells and batteries <i>contained in</i>
		equipment or packed with it
Shipping name	LITHIUM META	AL BATTERIES
Hazard Classification:	9	
	Depending on packs may be r	their lithium metal content, some single cells and small multi-cell battery non-assigned to Class 9. Refer to Transport Certificate.
Packaging:	Group II	

10.2 International agreements

By Air International:IATA/ICAO: UN 3090 or UN3091By Sea International:IMDG: UN 3090 or UN 3091European road transportation:ADREuropean rail transportation:RID

11. REGULATORY INFORMATION

Regulations specifically applicable to the product:

- ACGIH and OSHA: see exposure limits of the internal components of the battery in section 14.
- IATA/ICAO (air transportation): UN 3090 or UN 3091.
- IMDG (sea transportation) : UN 3090 or UN 3091.
- Transportation within the US-DOT, 49 Code of Federal Regulations
- UK regulatory references: Classified under CHIP.
- Battery Directive (2006/66/EC): see section 9

12. FIRST AID MEASURES (not anticipated under normal use)

12.1. Electrolyte contact

EYE CONTACT: Immediately flush with plenty of water for at least 15 minutes and get medical attention.

SKIN CONTACT: Remove contaminated clothing and immediately flush with plenty of water for at least 15 minutes. In severe cases, get medical attention.

INHALATION: Contents of an opened cell may cause respiratory tract and mucus membrane irritation. Remove from exposure, rest and keep warm. Immediately inhale Cortisone spray. In severe cases, track medical surveillance for 48 hours.

INGESTION: Wash out mouth thoroughly with water and give plenty of water to drink. Get medical attention.

FURTHER TREATMENT: All cases of eye contamination, persistent skin irritation and casualties who have swallowed this substance or have breathed its vapours should be seen by a Doctor.

12.2. Lithium metal contact

EYE CONTACT: Immediately flush with large quantities of water for at least 15 minutes, with open eyelids, and get medical attention.

SKIN CONTACT: Remove particles of lithium from skin as quick as possible. Immediately flush with plenty of water for at least 15 minutes and get medical attention.



INHALATION/INGESTION: Contents of an opened cell may cause respiratory tract and mucus membrane irritation. Remove from exposure, rest and keep warm. Immediately inhale Cortisone spray. In severe cases, track medical surveillance for 48 hours.

13. FIRE FIGHTING MEASURES (not anticipated under normal use)

ESTINGUISHING MEDIA:

- During a fire with lithium batteries, using large amounts of cold water or water-based foam has some cooling effect and is effective to prevent fire expansion as long as the extent of the fire has not progressed to the point that the lithium metal they contain is exposed (as marked by appearance of deep red flames). Do not use warm or hot water.
- Lith-X Class D extinguishers are effective on fires involving only a few lithium batteries.
- Do not use CO₂ or Halon-type extinguishers.
- Do not use sand, dry powder or soda ash, graphite powder or fire blankets.
- Use only class D metal extinguishers on raw lithium metal.

SPECIAL FIRE FIGHTING PROCEDURES:

- Fire fighters should wear approved/certified positive pressure self-contained breathing apparatus.
- Full protective clothing is necessary to prevent potential body contact with electrolyte solution.
- During water spraying, caution is advised as burning pieces of lithium may be ejected from the fire.
- It is permissible to use any class of extinguishing medium, specified above, on these batteries or their packing material. Cool exterior of batteries if exposed to fire to prevent rupture.
- If the cells or batteries are not located at the center of the fire, copious amounts of water may be supplied using a diffuser type nozzle so that the cells remain cool during the fire containment and extinction. A sprinkler system should be suitable for this purpose, the critical factor being that the lithium cells do not experience temperatures above the melting point of lithium (180°C).
- Small amounts of water should never be used such as the volumes contained within portable fire extinguishers. Standard dry powder extinguishers are ineffective. It should be kept in mind that a hazard of hydrogen formation exists whenever hot lithium metal comes into contact with water.

14. EXPOSURE CONTROLS AND PERSONAL PROTECTION* (not anticipated under normal use)

Respiratory protection	In all fire situations, use self-contained breathing apparatus
Hand protection	In case of leakage wear protective gloves
Eye protection	Safety glasses are mandatory during handling
Other	In the event of leakage or ruptured cells, wear a rubber apron and protective clothes.

*AFNOR pictograms

Occupational exposure standard:

Compound	8 hour TWA	15 min TWA	SK
Sulfur Dioxide	1 ppm	1 ppm	-
Hydrogen chloride	1 ppm	5 ppm	-



15. ACCIDENTAL RELEASE MEASURES (not anticipated under normal use)

INDIVIDUAL PRECAUTIONS: Evacuate the employees from area until fumes dissipate. In case of electrolyte leakage from a cell or battery, do not inhale vapors or touch liquid with bare hands. In case of skin or eye contact, inhalation or ingestion, follow the measured described in section 12.

ENVIRONMENTAL PRECAUTION: Avoid sewage, surface water and underground water contamination. Avoid ground and atmosphere contamination.

WAYS OF CLEANING: With protective glasses and gloves, use absorbent material (sand, earth, chalk (CaCO₃) or lime (CaO) powder or Vermiculite) to absorb any exuded material. Seal leaking battery (unless hot) and contaminated absorbent material tight in plastic bag, and dispose of as hazardous waste in accordance with local regulations. Electrolyte traces may be wiped off dryly using household paper. Rinse with water afterwards.

16. OTHER INFORMATION

This information has been compiled from sources considered to be dependable and is, to the best of our knowledge and belief, accurate and reliable as of the date compiled. However, neither exhaustively nor perfect reliability can be granted. Information does not imply implicit or specific warranty of it.

This information relates to the specific products designated and may not be valid for such products used in combination with any other materials or in any process. It is the user's responsibility to satisfy himself as to the suitability and completeness of this information for his particular use.

Saft does not accept liability for any loss or damage that may occur, whether direct, indirect, incidental or consequential, from the use of this battery information sheet provided as a service to our customers. Saft does not offer warranty against patent infringement.



12, rue Sadi Carnot 93170 Bagnolet – France Tel.: +33 (0)1 49 93 19 18 Fax: +33 (0)1 49 93 19 69 www.saftbatteries.com Doc N° BIS04-11-12 Edition: November 2012 Version 1.1

Data in this document is subject to change without notice and becomes contractual only after written confirmation.



Battery Information Sheet

Rechargeable lithium-ion cells, modules and battery systems

According to REACH regulation (EC 1907/2006, Art 31) and to OSHA regulation (29 CFR 1910.1200), batteries are **ARTICLES** with no intended release. As such, they are not covered by legal requirements to generate and supply an SDS or an MSDS.

This Battery Information Sheet is provided solely as an information document for the purpose of assisting our customers.

1. IDENTIFICATION

1.1 Product

Lithium-Ion rechargeable cells and modules or battery systems composed of these cells

1.2 Supplier

Headquarter	Saft S.A.S.
Address	12 rue Sadi Carnot, 93170 BAGNOLET – France
Phone/Fax	Phone/Fax: +33 (0)1 49 93 19 18 /+33 (0)1 49 93 19 50
Factory	Saft Bordeaux
Address	111-113, boulevard Alfred Daney, 33074 BORDEAUX - France
Phone/Fax	+33 (0)5 57 10 64 00 /+33 (0)5 57 10 68 77
Factory	Saft Jacksonville
Address	13575, Waterworks street, JACKSONVILLE, FL 32221 - USA
Phone/Fax	+1 904 861 1501/+1 904 772 1463
Factory	Saft Nersac
Address	Zone industrielle, 16440 NERSAC - France
Phone/Fax	+33 (0)5 49 55 48 48 /+33 (0)5 49 55 48 50
Factory	Saft Raskovice
Address	Raskovice 247, 73904 PRAZMO - Czech Republic
Phone/Fax	+420 558 426 257/+420 558 692 226
Factory	Saft Poitiers
Address	Rue Geoges Leclanché – BP n°1039, 86060 POITIERS Cedex 9 - France
Phone/Fax	+33 (0)5 45 90 50 26 /+33 (0)5 45 90 50 71
Factory	Saft Cockeysville
Address	107 Beaver Court, COCKEYSVILLE, MD 21030 - USA
Phone/Fax	+1 410 771 3200/+1 410 771 1144
Factory	Saft Valdese
Address	313 Crescent Street, VALDESE, NC 28690 - USA
Phone/Fax	+1 828 874 4111/+1 828 874 2431

1.3 Emergency contact

Chemtrec US Service within the USA: +800 424 93 00/outside : +1-202-483-7616 for English speaking INRS Orfila : +33(0) 1 45 42 59 59 for French speaking



2. HAZARD IDENTIFICATION

2.1 At cell level

Not chemically dangerous with normal use in accordance with Saft recommendations as stated in the user manuals or other similar documentation. In particular, the battery should not be opened or burned. Exposure to the ingredients contained within or their combustion products could be harmful.

EYE CONTACT: contents of an opened cell within a battery can cause eye irritation. Dust may cause inflammation of eyelids

SKIN CONTACT: Electrolyte solution inside cells can cause skin irritation. Contact with positive active material may in addition cause allergic dermatitis or irritation to skin.

INHALATION: Contents of an opened cell can cause respiratory tract and mucus membrane irritation. Overexposure to lithiated nickel compounds may cause an allergic response. If gas is generated during battery disassembly, throat irritation may occur.

2.2 At module and battery system level

HIGH VOLTAGE: Always use the large battery systems in a restricted access area. Only authorized people aware of high voltage hazards and trained to work on such systems are allowed to enter in the battery area.

TEMPERATURE: Do not place the batteries on or near fires or other high-temperature locations (> 70°C). Doing so may cause the batteries to overheat or ignite. Using the batteries in this manner may also result in a loss of performance and a shortened life expectancy.

3. COMPOSITION, INFORMATION OR INGREDIENTS

3.1 At cell level

Component	CAS Number	EINECS/ELINCS	Content (wt.%)*
Lithiated metal Oxide	N/A	N/A	15-30
Organic Electrolyte	N/A	N/A	10-20
Carbon, as Graphite	7440-44-0	231-153-3	10-25
Copper	7440-50-8	231-159-6	1-30
Aluminium	7429-90-5	231-072-3	1-20
Stainless, Nickel and inert material	N/A	N/A	remainder

* Quantities may vary a little with cell model

3.2 At module and battery system level

Depending on the type of battery system, it may contain either a glycol ethylene based coolant or a refrigerated coolant.



4. HANDLING AND STORAGE

IMPORTANT NOTICE: The battery should not be opened without Saft approval, destroyed or incinerated since the battery may cause fire or the ingredients contained in the cells could be harmful under some circumstances if exposed.

STORAGE: Store in a cool, dry and ventilated area. Elevated temperatures can result in shortened battery life. Since short circuit can cause burn hazard, leakage or explosion hazard, keep batteries in original packaging until use and do not jumble them.

HANDLING :

- Do not short (+) or (-) terminal with conductors.
- Do not reverse the polarity
- Do not mix different type batteries or mix new and old ones together.
- Do not open the battery system or modules
- Do not use the unit without its electronic management system.
- Do not submit to excessive mechanical stress.
- Do not expose the unit to water or condensation
- Do not directly heat, solder or throw into fire. Such unsuitable use can cause leakage or spout vaporized electrolyte fumes and may cause fire or explosion.
- Immediately disconnect the batteries if, during operation, they emit an unusual smell, feel hot, change shape, or appear abnormal in any other way. Contact Saft if any of these problems are observed.

CHARGING/DISCHARGING : Charge with specified charger designed for this battery or commercial cycling equipment that has upper voltage fail safe conditions. Do not overcharge as venting and combustion can occur. Do not over-discharge. Discharge limits are dependent on the specific product. Refer to Saft Instructions.

5. PHYSICAL AND CHEMICAL PROPERTIES

The lithium-Ion cell or battery described by this Battery Information Sheet is a sealed unit when offered for sale. It is a manufactured "article" and does not expose the user to hazardous chemicals when used in accordance with manufacturer specifications.

Boiling Point – Not applicable Vapor Pressure – Not applicable Specific Gravity – Not applicable Melting Point – Not applicable Vapor Density – Not applicable

6. STABILITY AND REACTIVITY – the battery system is stable when handled and stored according to section 4

MATERIALS TO AVOID: Oxidizing agents, acids, bases and reducing agents.

CONDITIONS TO AVOID: Avoid exposing battery to fire or high temperature. Do not disassemble, crush or short or install with incorrect polarity. Avoid mechanical or electrical abuse.

HAZARDOUS DECOMPOSITION PRODUCTS: Lithium hexafluorophosphate may react with water in the atmosphere and produce some traces of hydrogen fluoride, which do not worsen the gas toxicity. Thermal decomposition of the cell may produce release of electrolyte liquid and vapour, harmful materials, and dusts.



7. TOXICOLOGICAL INFORMATION

Risk of irritation occurs only if the cell is mechanically, thermally or electrically abused to the point of compromising the enclosure. If this occurs, irritation to the skin, eyes and respiratory tract may occur.

8. ECOLOGICAL INFORMATION

None known if used/disposed of correctly

9. DISPOSAL CONSIDERATIONS

Battery recycling is either mandatory (European Directive 2006/66/EC) or recommended. Batteries should be fully discharged prior to disposal and terminals protected. Dispose in accordance with local laws and regulations. Store material for disposal as indicated in Section 4. Do NOT dump into any sewers, on the ground or into any body of water.

See:

http://www.saftbatteries.com/TheSaftGroup/Environment/Takebackpolicy/tabid/104/Language/en-US/Default.aspx http://www.saftbatteries.com/TheSaftGroup/Environment/BringBackPoints/tabid/435/Language/en-US/Default.aspx

10. TRANSPORTATION INFORMATION

10.1 United Nations Class

Lithium-ion cells and batteries are listed in the hazardous materials list according to UN Recommendations on Dangerous Goods Transportation.

Class UN N°:	3480
Hazard Classification:	9
Packaging:	Group II

10.2 International agreements

IATA
IMDG
ADR (road)
RID

11. REGULATORY INFORMATION

Marking Consideration

European Union: According to directive 2006/66/EC, the batteries have to be marked with the crossed wheel bin symbol. Lithium-ion batteries, which contain electronic modules (e.g. PCM) and which are subjected to the EMC directive 93/97/EEC, must be approved and must wear the CE marking.

International safety standards: The basis cells are approved according to UL 1642.



12. FIRST AID MEASURES (not anticipated under normal use)

EYE CONTACT : Immediately flush with copious amount of water for more than 15 minutes. Seek immediate medical attention.

SKIN CONTACT: Remove contaminated clothing and flush affected areas with plenty of water for at least 15 minutes. Wash skin with soap and water. If skin irritation persists, call for a medical attention.

INHALATION: Remove to fresh air and seek immediate medical attention. Obtain medical advice.

INGESTION: Clear mouth with water and afterwards drink plenty of water. Do not induce vomiting. Seek immediate medical attention.

13. FIRE FIGHTING MEASURES (not anticipated under normal use)

ESTINGUISHING MEDIA:

- Small fires: use D type fire extinguisher, inert gas (for instance blend of argon and nitrogen), CO₂, dry chemical powder or foam extinguishers
- Large fires: use large quantities of water for the surrounding fire and to prevent propagation. If water is used on live batteries, caution should be taken to avoid the electrical hazard that may be present.

SPECIAL FIRE FIGHTING PROCEDURES: Fire fighters should wear self-contained breathing apparatus.

Use approved / certified vapour respirator to avoid breathing toxic fumes. Wear protective clothing and equipment to prevent potential body contact with electrolyte solution. It is permissible to use any class of extinguishing medium, specified above, on these batteries or their packing material. Cool exterior of batteries if exposed to fire to prevent rupture.

PARTICULAR HAZARDS RESULTING FROM EXPOSURE TO THE SUBSTANCE/PREPARATION, TO COMBUSTION AND GAS PRODUCTS: The cell can spout vaporized or decomposed electrolyte fumes with fire when being heated over +100°C (+212°F) or disposed in fire. Solvents within the electrolyte are flammable liquids and must be kept away from any kind of ignition source.

14. EXPOSURE CONTROLS AND PERSONAL PROTECTION* (not necessary under normal use)

Handle an opened battery only in a well ventilated place.

Respiratory protection	In case of incident or after an abusive use, in case of a cell opening or a leak, use gas mask which covers the whole face and equipped with ABEK type filters or escape mask type Self-Contained Breathing Apparatus. Fire fighters should wear self-contained breathing apparatus.
Hand protection	Use polypropylene, polyethylene, rubber or Viton gloves when handling leaking or ruptured cells.
Eye protection	In case of incident or after an abusive use, in case of a leak or cell opening, wear safety glasses with protected side shields or a mask covering the whole face when handling leaking or ruptured cells
Other	In the event of leakage or ruptured cells, wear a rubber apron and protective clothes.

*AFNOR pictograms



15. ACCIDENTAL RELEASE MEASURES (not anticipated under normal use)

INDIVIDUAL PRECAUTIONS: Evacuate the employees from the contaminated area until fumes dispersal. In case of electrolyte leakage from a cell or battery, do not inhale the gas as possible. In case of skin or eye contact, inhalation or ingestion, follow the measured described in section 4.

ENVIRONMENTAL PRECAUTION: Avoid sewage, surface water and underground water contamination. Avoid ground and atmosphere contamination.

WAYS OF CLEANING: Using protective glasses and gloves, use absorbent material (sand, earth or vermiculite) to absorb any exuded material. Seal leaking battery (unless hot) and contaminated absorbent material in plastic bag and dispose of as Special waste in accordance with local regulations.

16. OTHER INFORMATION

This information has been compiled from sources considered to be dependable and is, to the best of our knowledge and belief, accurate and reliable as of the date compiled. However, neither exhaustively nor perfect reliability can be granted. Information does not imply implicit or specific warranty of it.

This information relates to the specific products designated and may not be valid for such products used in combination with any other materials or in any process. It is the user's responsibility to satisfy himself as to the suitability and completeness of this information for his particular use.

Saft does not accept liability for any loss or damage that may occur, whether direct, indirect, incidental or consequential, from the use of this battery information sheet provided as a service to our customers. Saft does not offer warranty against patent infringement.



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Electrochem Solutions Subsidiary of Greatbatch, Inc. 670 Paramount Drive Raynham, MA 02767 USA Tel 716-759-6901 Fax 716-759-2562



MATERIAL SAFETY DATA SHEET

Issued: 12/9/2010

Section 1 – IDENTIFICATION

Product Name:

LITHIUM SULFURYL CHLORIDE CELLS AND BATTERIES

Hermetically-Sealed Lithium Sulfuryl Chloride Cells & Batteries All Electrochem CSC & PMX Cells and Batteries

Section 2 – COMPOSITION/INFORMATION ON INGREDIENTS

Sulfuryl ChlorideTLV/PEL: N/A7791-25-5TLV/PEL: N/ALithiumTLV/PEL: N/A7439-93-2TLV/PEL: N/AChlorineACGIH: 1.5mg/m3 TLV/TWA7782-50-5ACGIH: 3.5 mg/m3 TLV/TWA1333-86-4ACGIH: 3.5 mg/m3 TLV/TWA

Section 3 – HAZARDS IDENTIFICATION

****DANGER**** INTERNAL CONTENTS ARE EXTREMELY HAZARDOUS. LEAKING FLUID IS CORROSIVE AND DANGEROUS UPON INHALATION. BATTERY MAY BE EXPLOSIVE AT HIGHER TEMPERATURES.

Do not expose to temperatures above the maximum rated temperature as specified by the manufacturer due to leak hazard.

If cell or battery leaks or vents

Primary Routes of Entry: Inhalation.

Carcinogenicity: Not listed by NTP, IARC, or regulated by OSHA.

Health Hazards: Acute – Vapors are very irritating to skin, eyes, and mucous membranes. Inhalation of Thionyl chloride or sulfuryl chloride vapors may result in pulmonary edema.

Chronic – Overexposure can cause symptoms of non-fibrotic lung injury.

Signs and Symptoms of Exposure: Eye and mucous membrane irritation.

Medical Conditions Generally Aggravated by Exposure: Asthma, other respiratory disorders, skin allergies, and eczema.

Section 4 – FIRST AID MEASURES

Eye Contact: Flush with running water for at least 15 minutes. Hold eyelids apart. Seek immediate medical attention. Contact results in acidic burns.

Skin Contact: Rinse with large amounts of running water. Avoid hot water and rubbing skin. If burns develop, seek medical attention. Contact results in acidic burns.

Inhalation: Remove to fresh air. If breathing is difficult, administer oxygen. If not breathing, give artificial respiration. May result in pulmonary edema.

Ingestion: Drink copious amounts of water (or milk if available). Do not induce vomiting. NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. Immediately seek medical attention.

Section 5 – FIRE FIGHTING MEASURES

Flash Point: N/A Auto-Ignition Temp: N/A Flammable Limits: N/A

Extinguisher Media: Copious amounts of water. Lith-X powder, Class D fire extinguisher, Dry Lithium Chloride, Graphite Powder, Pyrene G-1 may not be effective on resulting secondary fires.

Special Fire Fighting Procedures: Cover with Lith-X powder, Class D fire extinguisher, dry lithium chloride, or graphite powder. DO NOT USE CO₂, Class ABC, or soda ash extinguisher. Wear protective breathing apparatus; a positive pressure Self Contained Breathing Apparatus (SCBA), or Air Purifying Respirator (APR). Be aware of secondary fires.

Unusual Fire and Explosion Hazards: Do not short circuit, recharge, over discharge (discharge below 0.0 Volts), puncture, crush or expose to temperatures above the maximum rated temperature as specified by the manufacturer. Cell may leak, vent, or explode. If a bright white flame is present, lithium content is exposed and on fire.

Section 6 – ACCIDENTAL RELEASE MEASURES

Accidental Releases: Do not breathe vapors or touch liquid with bare hands (see section 4).

Waste Disposal Methods: Evacuate area. If possible, a trained person should attempt to stop or contain the leak by neutralizing spill with soda lime or baking soda. A NIOSH Approved Acid Gas Filter Mask or Self-Contained Breathing Apparatus should be worn. Seal leaking battery and soda lime or baking soda in a plastic bag and dispose of as hazardous waste.

Other: Follow North American Emergency Response Guide (NAERG) #138 for cells involved in an accident, cells that have vented, or have exploded.

Section 7 – HANDLING & STORAGE

Storage: Cells should be stored at room temperature, approx. 21° C (70° F). Do not store batteries in high humidity environments for long periods. High Temperature storage will degrade performance.

Precautions: Do not short circuit or expose to temperatures above the maximum rated temperature as specified by the manufacturer. Do not recharge, over discharge, puncture or crush.

Other Conditions: Do not store cells in close proximity of other combustible / flammable materials.

Section 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION

When handling internal components:

Respiratory Protection: NIOSH Approved Acid Gas Filter Mask, or Self-Contained Breathing Apparatus.

Protective Gloves: Nitrile or PVC, Gloves should be 15 ml (0.015 in), or thicker.

Eye Protection: Chemical Worker Safety Glasses or face shield.

Ventilation To Be Used: Negative pressure chemical fume hood.

Other Protective Clothing & Equipment: Chemical Laboratory Safety Glasses, Protective Apron, Acid Resistant Protective Clothing, and face shield.

Hygienic Work Practices: Use good chemical hygiene practice. Do not eat or drink when handling contents. Avoid unnecessary contact.

Section 9 – PHYSICAL/CHEMICAL CHARACTERISTICS

Boiling Point:	Sulfuryl Chloride: 69oC
Vapor Pressure:	Sulfuryl Chloride: 105mm @ 20 °C
Vapor Density:	Sulfuryl Chloride: 4.7 (air $=$ 1)
Solubility in Water:	Sulfuryl Chloride: Decomposes violently on contact with water.
Specific Gravity:	Sulfuryl Chloride: 13.8 lb/gal
Melting Point:	Sulfuryl Chloride: -54 °C
Evaporation Rate:	No Data
Water Reactive:	Sulfuryl Chloride hydrolyzes to form sulfuric, chlorosulfuric, and hydrochloric acids and strongly acidic wastewater.
Appearance & Odor:	Sulfuryl Chloride – Yellow; sharp, pungent odor.
Other:	N/A

Section 10 – STABILITY & REACTIVITY

Stability: StableIncompatibility: N/AHazardous Polymerization: Will not occur.Conditions to Avoid: Temperatures above the maximum rated temperature as specified by the manufacturer due to leak hazard.High humidity for extended periods.Hazardous Decomposition Products: Sulfur Dioxide (g), Hydrogen Chloride (g), Hydrogen (g)

Section 11 – TOXICOLOGICAL INFORMATION

Acute Toxicity (as applicable):

 Thionyl Chloride
 500 ppm (rat 1-hr)

 LD₅₀:
 N/A

 Eye Effects:
 Corrosive

 Skin Effects:
 Corrosive

Sulfuryl Chloride

LC₅₀ (Inhalation): 130-250 ppm (rat 1-hr) LD₅₀: N/A Eye Effects: Corrosive Skin Effects: Corrosive

Section 12 – ECOLOGICAL INFORMATION

Aquatic Toxicity: Do not let internal components enter marine environments. Avoid releases into waterways, wastewater or groundwater.

Section 13 – DISPOSAL CONSIDERATIONS

Proper Shipping Name: Waste Lithium Batteries UN Number: 3090 Hazard Classification: Class 9 (Misc.) Packing Group: II Labels Required: MISCELLANEOUS, HAZARDOUS WASTE Waste Disposal Code: D003 Other: All lithium thionyl chloride batteries should be disposed of by a certified hazardous waste disposal facility.

Section 14 – TRANSPORT INFORMATION

US DOT (per 49 CFR 172.101) and IATA/ICAO

Proper Shipping Name: Lithium Metal Batteries

UN Number: UN 3090 (UN 3091 for *Lithium Metal Batteries Contained in Equipment or Lithium Metal batteries Packed With Equipment*))

Hazard Classification: Class 9 (Misc.)

Packing Group: II

Labels Required: MISCELLANEOUS HAZARD CLASS 9, LITHIUM BATTERY LABEL (IATA 7.4.8)

Other: CARGO AIRCRAFT ONLY (Forbidden as cargo aboard passenger aircraft)

Shipping Requirements

DOT: Lithium batteries and cells are subject to shipping requirements exceptions under 49 CFR 173.185.

IATA: Shipping of lithium batteries in aircrafts are regulated by the International Civil Aviation Organization (ICAO) and the International Air Transport Association (IATA) requirements in Special Provision A48, A88, A99, A154, A164 and Packing Instruction 968, 969, or 970.

Section 15 – REGULATORY INFORMATION

OSHA Status: This product is considered an "Article" and the internal component (thionyl chloride / sulfuryl chloride) is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29 CFR 1920.1200.

Section 16 – OTHER INFORMATION

Lithium Battery Safety

With proper use and handling, lithium batteries have demonstrated an excellent safety record. The success and wide use of lithium batteries is partially due to the fact that they contain more energy per unit weight than conventional batteries. However, the same properties that result in a high energy density also contribute to potential hazards if the energy is released at a fast-uncontrolled rate. In recognition of the high-energy content of lithium systems, safety has been incorporated into the design and manufacture of all Electrochem batteries. However, abuse or mishandling of lithium batteries can still result in hazardous conditions. The information provided here is intended to give users some guidelines to safe handling and use of Electrochem lithium batteries.

Cell Abuse

In general, the conditions that cause damage to cells and jeopardize safety are summarized on the label of each cell. These conditions include:

- Short Circuit
- Charging
- Forced Over discharge
- Excessive heating or incineration
- Crush, puncture or disassembly
- Very rough handling or high shock and vibration could also result in cell damage.

Cell Handling and Inspection Guidelines

The most frequent forms of cell abuse can easily be identified and controlled in the workplace. It is our experience that inadvertent short circuits are the largest single cause of field failures.

Problems associated with <u>shorting</u> as well as other hazardous conditions can be greatly reduced by observing the following guidelines:

- Cover all metal work surfaces with an insulating material.
- The work area should be clean and free of sharp objects that could puncture the insulating sleeve on each cell.
- Never remove the shrink-wrap from a cell or battery pack.
- All persons handling cells should remove jewelry items such as rings, wristwatches, pendants, etc., that could come in contact with the battery terminals.
- If cells are removed from their original packages for inspection, they should be neatly arranged to preclude shorting.
- Cells should be transported in plastic trays set on pushcarts. This will reduce the chances of cells being dropped on the floor, causing physical damage.
- All inspection tools (calipers, rulers, etc.) should be made from non-conductive materials, or covered with a non-conductive tape.
- Cells should be inspected for physical damage. Cells with dented cases or terminal caps should be inspected for electrolyte leakage. If any is noted, the cell should be disposed of in the proper manner.

Cell Storage

Cells should be stored in their original containers. Store cells in a well ventilated, cool, dry area. Store cells in an isolated area, away from combustible materials. Never stack heavy objects on top of boxes containing lithium batteries to preclude crushing or puncturing the cell case.

Handling During Product Assembly

All personnel handling batteries should wear appropriate protective equipment such as safety glasses.

- Do not solder wires or tabs directly to the battery. Only solder to the leads welded to the cell by the manufacturer.
- Never touch a cell case directly with a hot soldering iron. Heat sinks should be used when soldering to the tabs, and contact with the solder tabs should be limited to a few seconds.
- Cells should not be forced into (or out of) battery holders or housings. This could deform the cell causing an internal short circuit, or fracturing the glass to metal hermetic seal.
- All ovens or environmental chambers used for testing cells or batteries should be equipped with an over-temperature controller to protect against excessive heat.
- Only precision convection ovens should be used for cell testing. Lesser ovens may exhibit uneven heating and hot spots that can exceed the rated temperature of the battery.
- Do not connect cells or batteries of different chemistries together.
- Do not connect cells or batteries of different sizes together.
- Do not connect old and new batteries together.
- Consult Electrochem before encapsulating batteries during discharge. Cells may exceed their maximum rated temperature if insulated.
- Although we have provided a general overview of lithium battery safety and handling, we urge you to call us with any questions. Our technical services staff will be pleased to assist you with your questions.

NFPA RATING



For cells or battery packs involved in an accident, cells that have vented, or exploded, follow the North American Emergency Response Guide (NAERG) #138.

24-HOUR EMERGENCY RESPONSE PHONE NUMBER: (800) 255-3924

Rev. 2010A Date: 05/05/2010



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PRODUCT SAFETY DATA SHEET

PRODUCT NAME: Energizer Battery

CHEMICAL SYSTEM: Lithium Iron Disulfide

TRADE NAMES: ULTIMATE

Approximate Weight: 7.6 g. (L92) - 15 g. (L91)

Type No.: L91 (AA), L92 (AAA)

Volts: 1.5

Designed for Recharge: No Document Number: 12003-A

Energizer has prepared copyrighted Product Safety Datasheets to provide information on the different Eveready/Energizer battery systems. Batteries are articles as defined under the GHS and exempt from GHS classification criteria (Section 1.3.2.1.1 of the GHS). The information and recommendations set forth herein are made in good faith, for information only, and are believed to be accurate as of the date of preparation. However, ENERGIZER BATTERY MANUFACTURING, INC. MAKES NO WARRANTY, EITHER EXPRESS OR IMPLIED, WITH RESPECT TO THIS INFORMATION AND DISCLAIMS ALL LIABILITY FROM REFERENCE ON IT.

SECTION 1- MANUFACTURER INFORMATION

Energizer Battery Manufacturing, Inc. 25225 Detroit Rd. Westlake, OH 44145

Telephone Number for Information: 800-383-7323 (USA / CANADA)

Date Prepared: January 2017

SECTION 2 – HAZARDS IDENTIFICATION

GHS classification: N/A

Signal Word: N/A

Hazard Classification: N/A

Under normal conditions of use, the battery is hermetically sealed.

Ingestion: Swallowing a battery can be harmful.

Inhalation: Contents of an open battery can cause respiratory irritation. Skin Contact: Contents of an open battery can cause skin irritation. Eye Contact: Contents of an open battery can cause severe irritation.

SECTION 3 - INGREDIENTS

IMPORTANT NOTE: The battery should not be opened or burned. Exposure to the ingredients contained within or their combustion products could be harmful.

MATERIAL OR INGREDIENT	PEL (OSHA)	TLV (ACGIH)	%/wt.
Carbon Black (CAS# 1333-86-4)	3.5 mg/m ³ TWA	3.5 mg/m³ TWA	0-4
1,2 Diemethoxyethane (CAS# 110-71-4)	None established	None established	2-4
1,3 Dioxolane (CAS# 646-06-0)	None established	20 ppm TWA	5-9
Graphite (CAS# 7782-42-5)	15 mg/m ³ TWA (total dust) 5 mg/m ³ TWA (respirable fraction)	2 mg/m ³ TWA (respirable fraction)	0-4
Iron Disulfide (CAS# 1309-36-0)	None established	None established	28-38
Lithium or Lithium Alloy	None established	None established	6.3-6.6 / AA 5.4-5.5 / AAA
Lithium Iodide	None established	None established	0.3-3



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Non-Hazardous Components			
Steel	None established	None established	18-22
(iron CAS# 65997-19-5)			
Plastic and Other	None established	None established	Balance

SECTION 4 – FIRST AID MEASURES

Ingestion: Do not induce vomiting or give food or drink. Seek medical attention immediately. CALL NATIONAL BATTERY INGESTION HOTLINE for advice and follow-up (202-625-3333) collect day or night.

Inhalation: Provide fresh air and seek medical attention.

Skin Contact: Remove contaminated clothing and wash skin with soap and water.

Eye Contact: Immediately flush eyes thoroughly with water for at least 15 minutes, lifting upper and lower lids, until no evidence of the chemical remains. Seek medical attention.

Note: Carbon black is listed as a possible carcinogen by International Agency for Research on Cancer (IARC).

SECTION 5- FIRE FIGHTING MEASURES

In case of fire where lithium batteries are present, flood area with water or smother with a Class D fire extinguishant appropriate for lithium metal, such as Lith-X. Water may not extinguish burning batteries but will cool the adjacent batteries and control the spread of fire. Burning batteries will burn themselves out. Virtually all fires involving lithium batteries can be controlled by flooding with water. However, the contents of the battery will react with water and form hydrogen gas. In a confined space, hydrogen gas can form an explosive mixture. In this situation, smothering agents are recommended. A smothering agent will extinguish burning lithium batteries.

Emergency Responders should wear self-contained breathing apparatus. Burning lithium-iron disulfide batteries produce toxic and corrosive lithium hydroxide fumes and sulfur dioxide gas.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

To cleanup leaking batteries:

Ventilation Requirements: Room ventilation may be required in areas where there are open or leaking batteries.
 Respiratory Protection: Avoid exposure to electrolyte fumes from open or leaking batteries.
 Eye Protection: Wear safety glasses with side shields if handling an open or leaking battery.
 Gloves: Use neoprene or natural rubber gloves if handling an open or leaking battery.
 Battery materials should be disposed of in a leak-proof container.

SECTION 7 - HANDLING AND STORAGE

Storage: Store in a cool, well ventilated area. Elevated temperatures can result in shortened battery life. In locations that handle large quantities of lithium batteries, such as warehouses, lithium batteries should be isolated from unnecessary combustibles.

Mechanical Containment: If potting or sealing the battery in an airtight or watertight container is required, consult your Energizer Battery Manufacturing, Inc. representative for precautionary suggestions. Do not obstruct safety release vents on batteries. Encapsulation of batteries will not allow cell venting and can cause high pressure rupture.

Handling: Accidental short circuit for a few seconds will not seriously affect the battery. Prolonged short circuit will cause the battery to lose energy, generate significant heat and can cause the safety release vent to open. Sources of short circuits include jumbled batteries in bulk containers, metal jewelry, metal covered tables or metal belts used for assembly of batteries into devices. Damaging a lithium battery may result in an internal short circuit.

The contents of an open battery, including a vented battery, when exposed to water, may result in a fire and/or explosion. Crushed or damaged batteries may result in a fire.

If soldering or welding to the battery is required, consult your Energizer representative for proper precautions to prevent seal damage or short circuit.

Charging: This battery is manufactured in a charged state. It is not designed for recharging. Recharging can cause battery leakage or, in some cases, high pressure rupture. Inadvertent charging can occur if a battery is installed backwards.



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Labeling: If the Energizer label or package warnings are not visible, it is important to provide a package and/or device label stating:

WARNING: Battery can explode or leak and cause burns if installed backwards, disassembled, charged, or exposed to water, fire or high temperature.

Where accidental ingestion of small batteries is possible, the label should include:

WARNING: (1) Keep away from small children. If swallowed, promptly see doctor; have doctor phone (202) 625-3333 collect. (2) Battery can explode or leak and cause burns if installed backwards, disassembled, charged, or exposed to water, fire or high temperature.

SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

Ventilation Requirements: Not necessary under normal conditions. / Respiratory Protection: Not necessary under normal conditions.

Eye Protection: Not necessary under normal conditions. / Gloves: Not necessary under normal conditions.

SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES

Appearance (physical state, color, etc.):	Solid object
Upper Explosive Limits:	Not applicable for an Article
Lower Explosive Limits	Not applicable for an Article
Odor	No odor
Vapor Pressure (mm Hg @ 25°C)	Not applicable for an Article
Odor Threshold	No odor
Vapor Density (Air = 1)	Not applicable for an Article
рН	Not applicable for an Article
Density (g/cm³)	1.7 -2.0
Melting point/Freezing Point	Not applicable for an Article
Solubility in Water (% by weight)	Not applicable for an Article
Boiling Point @ 760 mm Hg (°C)	Not applicable for an Article
Flash Point	Not applicable for an Article
Evaporation Rate (Butyl Acetate = 1)	Not applicable for an Article
Flammability	Not applicable for an Article
Partition Coefficient	Not applicable for an Article
Auto-ignition Temperature	Not applicable for an Article
Decomposition Temperature	Not applicable for an Article
Viscosity	Not applicable for an Article



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SECTION 10 – STABILITY AND REACTIVITY

Lithium iron disulfide batteries contain no sulfides or cyanides and they do not meet any other reactivity criteria including "reacts violently with water" and therefore do not meet any of the criteria established in 40 CFR 261.2 for reactivity.

SECTION 11 – TOXICOLOGICAL INFORMATION

Under normal conditions of use, lithium iron disulfide batteries are non-toxic.

SECTION 12 – ECOLOGICAL INFORMATION

Issues such as ecotoxicity, persistence and bioaccumulation are not applicable for articles.

SECTION 13 – DISPOSAL CONSIDERATIONS

Lithium iron disulfide batteries are not hazardous waste per the United States Resource Conservation and Recovery Act (RCRA) - 40 CFR Part 261 Subpart C. Dispose of in accordance with all applicable federal, state and local regulations.

SECTION 14 – TRANSPORT INFORMATION

In general, all batteries in all forms of transportation (ground, air, or ocean) must be packaged in a safe and responsible manner. Regulatory concerns from all agencies for safe packaging require that batteries be packaged in a manner that prevents short circuits and be contained in "strong outer packaging" that prevents spillage of contents. All original packaging for Energizer lithium batteries are compliant with these regulatory concerns.

Energizer lithium-iron disulfide batteries are exempt from the classification as dangerous goods as they meet the requirements of the special provisions listed below. (Essentially, they are properly packaged and labeled, contain less than 1 gram of lithium and pass the tests defined in UN model regulation section 38.3).

Regulatory Body	Special Provisions
ADR	188, 230, 310, 636, 656
IMDG	188, 230, 310, 957
UN	UN 3090, UN 3091
US DOT	29, A54, A100, A101
IATA 58 th Edition, ICAO	Packaging Instructions 968 – 970

Energizer is registered with CHEMTREC. In the event of an incident during transport call 1-800-424-9300 (North America) or 1-703-527-3887 (International).

A global lithium label chart is provided below to summarize the current global labeling requirements.

Label Summary Chart

Shipping Mode	Li content	Net quantity wt. of batteries per package	Battery Type	¢		
	0.3g to <u><</u> 1g/cell 0.3g to <u><</u> 2g/ battery	<u><</u> 2.5 kg	L91, L92, L522	YES	YES	YES
AIR	<u><</u> 0.3g/cell	<u><</u> 2.5kg	All Li Coin and 2L76	NO	YES	YES
	<u><</u> 0.3g/cell	>2.5kg	All Li Coin and 2L76	YES	YES	YES
Land/ Sea only	All	All	All	NO	YES	YES



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SECTION 15 - REGULATORY INFORMATION

Outside of the transportation requirements noted in Section 14, lithium iron disulfide batteries marketed by Energizer Battery Manufacturing, Inc. are not regulated.

SARA/TITLE III - As an article, this battery and its contents are not subject to the requirements of the Emergency Planning and Community Right-To-Know Act.

SECTION 16 - OTHER INFORMATION

None.





SDS No.- TLP-102, 3 6V based PP (Revision-J)

Lithium Battery Information Sheet

1. Section 1: Identification

<u>Products Name</u>: Primary (non-rechargeable) lithium metal battery models: covers all the **TLP** models followed with 5 digit number starting with **9**XXXX, and may include additional slushes and letters and digits.

<u>Chemical Systems-</u> a PulsesPlus battery that includes Lithium/Thionyl Chloride cells and Hybrid Layer Capacitor (HLC) cells. Both types are hermetically sealed.

Manufacturer Name:	Tadiran, <u>US office address</u> - 2001 Marcus Avenue, Suite 125E, Lake Success, NY 11040.
US office address:	2001 Marcus Avenue, Suite 125E, Lake Success, NY 11040
Emergency Telephone No:	CHEMTREC: 1-800-424-9300
	Tel. for information: 1-516-621-4980

2. Section 2: Hazards Identification

The batteries described in this Battery Information Sheet include hermetically sealed cells, which are not hazardous when used according to the recommendations of the manufacturer and provide that the integrity the cells is maintained.

Under normal condition of use of the batteries, the electrode materials and the liquid electrolyte they contained are non-reactive provided the battery integrity is maintained. Risk of exposure exists only in case of mechanical, electrical or thermal abuse. Thus, the batteries should not short circuit, recharge, puncture, incinerate, crush, immerse in water, force discharge, or expose to temperatures above the temperature range of the cell or battery. In these cases there is a risk of fire or explosion.

Protection from charging:

Whenever lithium batteries are not the single power source in a circuit, Whenever lithium batteries are not the single power source in a circuit, the measures recommended by Underwriters Laboratories are relevant. The relevant protection means should be recommended/approved by TADIRAN.





3. Section **3**: Composition/Information on Ingredients

Component	CAS Number	%	ACGIH (TLV)*
Lithium Metal (Li)	7439-93-2	<5%	Not Established
Thionyl Chloride (SOCl2)	7719-09-7	<40%	0.2 ppm
Graphite and Carbon (C)	7782-42-5	<10%	3.5 mg/m3 TWA for carbon
	1333-86-4		
Aluminum Chloride (AlCl3)	7446-70-0	<5%	2 mg/m3 (Al salt, soluble)
Lithium Chloride (LiCl)	7447-41-8	<2%	Not Established
Lithium Cobalt- Nickel Aluminum	207803-51-8	<3%	- 0.02 mg/m3 as Co dust
Oxide			- 0.1 mg/m3 as soluble Ni
Lithium Hexaflouro- Phosphate (LiPF6)	21324-40-3	<1%	None Established
Ethylene Carbonate	96-49-1	<2%	None Established
Dimethyl Carbonate	616-38-6	<2%	None Established
Diethyl Carbonate	105-58-8	<2%	None Established
PVDF	24937-79-9	<1	None Established
Copper (Cu)	7440-50-8	<4%	0.2 mg/m3, fume 1.0 mg/m3, dust and mist
Aluminum (Al)	7429-90-5	<2%	10.0 mg/m3 as dust
May be potted in Epoxy, casting resin and hardener		<30%	None for epoxy resin or hardener components
Steel, nickel and inert components	Balan	ce	

* TLV- Threshold Limit Value is personal exposure limits determined by ACGIH (American Council of Governmental Industrial Hygienists).

IMPORTANT NOTE: The above levels are not anticipated under normal use conditions.

4. Section 4: First aid measures

In case of battery rupture, explosion, or major leakage, evacuate personnel from contaminated area and provide good ventilation to clear out corrosive fumes, gases or the pungent odor. Seek immediate medical attention.

Eves - First rinse with plenty of water for 15 minutes (remove contact lenses if easily possible), and then seek medical attention.

<u>Skin</u> - Remove contaminated clothes and rinse skin with plenty of water or shower for 15 min. Refer to medical attention.

Inhalation - Remove to fresh air, rest, and half-upright position, use artificial respiration if needed, and refer to medical attention.

Ingestion - rinse mouth, DO NOT induce vomiting, give plenty of water to drink, and refer to medical attention.





5. Section 5:	Fire - fighting measures		
FLASH POINT:	NA	LOWER (LEL):	NA
FLAMMABLE LIMIT I	NAIR: NA	UPPER (LEL):	NA

EXTINGUISHING MEDIA:

1. Lith- X (Class D extinguishing media) is the <u>only</u> effective on fires involving a few lithium batteries. If the cells are directly involved in a fire <u>DO NOT USE</u>: WATER, SAND, CO₂, HALON, and DRY POWDER OR SODA ASH EXTINGUISHERS.

 If the fire is in adjacent area and the cells that are either packed in their original containers or unpacked, the fire can be fought based on fueling material, e.g., paper and plastic products. In these cases the use of copious amounts of <u>cold</u> water is effective extinguishing media.
 Storage area may also employ sprinkler system with cold water.

AUTO-IGNITION: NA

SPECIAL FIRE FIGHTING PROCEDURES: Wear self-contained breathing apparatus to avoid breathing of irritant fumes (NIOSH approved SCBA & full protective equipment). Wear protective clothing and equipment to prevent body contact with electrolyte solution.

Fire may be fought, but only from safe fire-fighting distance. Evacuate all persons from immediate area of fire.

<u>UNUSUAL EXPLOSION AND FIRE EXPLOSION</u>: Battery may explode when subject to: excessive heat (above 150° C), recharged, over-discharged (discharge below 0V), punctured and crushed. During thermal decomposition generation of chlorine (Cl₂), hydrogen chloride (HCl), and sulfur dioxide (SO₂) can be formed.

6. Section 6: Accidental release measures

PROCEDURES TO CONTAIN AND CLEAN UP LEAKS OR SPILLS: The material contained within the battery would only be released under abusive conditions.

In the event of battery rapture and leakage: contain the spill while wearing proper protective clothing and ventilate the area. Then, cover with sodium carbonate (Na₂CO₃) or 1:1 mixture of soda ash and slaked lime. Keep away from water, rain, and snow. Placed in approved container (after cooling if necessary) and disposed according to the local regulations.

<u>NEUTRALIZING AGENTS</u>: Sodium carbonate (Na₂CO₃) or 1:1 mixture of soda ash and slaked lime.

<u>WASTE DISPOSAL METHOD</u>: Product decomposed by water must be neutralized. if sufficiently diluted, it may be added to waste water if it is sufficiently diluted.

<u>PRECAUTIONS IN HANDLING AND STORAGE</u>: avoid short-circuiting, over-charging and heating to high temperatures. Store the batteries in dry and cool area and keep container dry and tightly closed in well-ventilated area. Store cells away from food and drink.

<u>OTHER PRECAUTIONS</u>; Never attempt to disassemble, machine, or otherwise modify batteries or injury may result.





7. Section 7: Handling and Storage

<u>Charging-</u> the TLP batteries are primary and, as such, are <u>not</u> designed to be recharged from external power source. Connecting to any other power supply can result in fire or explosion. The batteries should not be opened, destroyed or incinerate, since they may leak or rupture and release to the environment the ingredients that they normally contained in the hermetically sealed container.

<u>Reverse Polarity</u>- avoid reversing polarity of a cell within battery pack. This can cause the cell to leak or to flame.

<u>HANDLING</u>- Do not short circuit terminals, or expose to temperatures above the temperature rating of the battery, over charge the battery, forced over-discharge (voltage below 0.0V), throw to fire.

Do not crush or puncture the battery, or immerse in liquids.

<u>STORAGE</u>- is preferably done in cool (below 30°C), dry and ventilated area, which is subject to little temperature change.

Do not place the battery near heating equipment, nor expose to direct sunlight for long periods. Elevated temperatures can result in shortened battery life and degrade performance.

Keep batteries in original packaging until use and do not jumble them.

Do not store batteries in high humidity environment for long periods.

<u>OTHER</u>- cells and batteries are not rechargeable batteries and should not be charged.

Applying pressure and deforming the battery may lead to disassembly followed by eye skin and throat irritation.

Follow manufacturer recommendations regarding maximum recommended current and operating temperature range.

8. Section 8: Exposure controls / personal protection

<u>GENERAL-</u> The following safety measures are not necessary in normal use. They need only be applied if there is a risk that, in use or handling, the recommendations, as outlined in Section 3, have not been followed.

<u>RESPIRATORY PROTECTION</u>: In case of abuse or leak of liquid or fumes, use NIOSH approved Acid Gas Filter Mask or Self-Contained Breathing Apparatus.

<u>VENTILATION</u>: In case of abuse, use adequate mechanical ventilation (local exhaust) for battery that vents gas or fumes.

<u>PROTECTIVE GLOVES</u>: In case of spill use PVC or Nitrile gloves of 15 mils (0.015 inch) or thicker. <u>EYE PROTECTION</u>: Use ANSI approved chemical worker safety goggles or face shield.

<u>OTHER PROTECTIVE EQUIPMENT:</u> In case needed, chemical resistance clothing is recommended along with eye wash station and safety shower should be available meeting ANSI design criteria. <u>WORK HYGIENIC PRACTICES:</u> Use good hygiene practice. Wash hands after use and before drinking, eating or smoking. Launder contaminated cloth before reuse.

<u>SUPPLEMENTARY SAFETY AND HEALTH DATA</u>: If the battery is broken or leaked the main hazard is the electrolyte. The electrolyte is mainly solution of Lithium chloride (LiCl), and aluminum chloride (AlCl₃) in Thionyl chloride (SOCl₂).

Fires may be fought but only from safe fire fighting distance, evacuate all persons from immediate area of fire. Prevent heating of the battery, charging the battery, discharge to predetermined limit, do not crush, disassemble, incinerate or short circuit.





9. Section 9: Physical and chemical properties

Boiling point (760 mm Hg)	NA, unless individual components exposed
Vapor Pressure (mm Hg, 25°C)	NA, unless individual components exposed
Vapor Density (air=1)	NA, unless individual components exposed
Density (gr/cc)	> 1 gr/cc
Volatile by Volume (%)	NA
Evaporation Rate (butyl acetate=1)	NA, unless individual components exposed
Physical State	Solid
Solubility in Water (% by weight)	NA, unless individual components exposed
РН	NA, unless individual components exposed
Appearance	Geometric Solid Object
Odor	If leaking, gives off pungent corrosive odor
10. Section 10: Stability and rea	ctivity
STABLE OR NOT STABLE	Stable
INCOMPATIBILITY (MATERIAL TO AVOID)	Strong mineral acids, water and alkali solutions.
HAZARDOUS 1. Reaction of lithium with	th water: Hydrogen (H ₂), Lithium hydroxide (LiOH).

DECOMPOSITION 2. Thermal decomposition over 150°C: Sulfur oxides, (SO₂, SO₃), Sulfur

chlorides (SCl₂, S₂Cl₂), Chlorine (Cl₂), Lithium oxide, Li₂O

3. Electrolyte with water: Hydrogen Chloride (HCl) and SO₂

11 Section 11: Toxica	logical information
	and heating.
	circuiting, overcharge, over-discharge, (voltage reversal)
CONDITIONS TO AVOID	Avoid mechanical abuse and electrical abuse such as short-
HAZARDOUS POLYMERIZATION:	May Occur Will Not Occur <u>X</u>
DECOMPOSITION TEMPERATURE	(<u>°F)</u> NA

11. Section **11**: Toxicological information

THRESHOLD LIMIT VALUE (TLV) AND SOURCE: NA

HEALTH HAZARD ACUTE AND CHRONIC: Inhalation, skin contact, eye contact and ingestion are not likely by exposure to sealed battery.

Inhalation, skin contact and eye contact are possible when the battery is opened. Exposure to internal contents, the corrosive fumes will be very irritating to skin, eyes and mucous membranes. Overexposure can cause symptoms of non-fibrotic lung injury and membrane irritation.

Carcinogenicity- NTP: No

PRODUCTS

Carcinogenicity- IARC: No

Carcinogenicity- OSHA: No

Explanation of Carcinogenicity- No ingredient of a concentration of 0.1% or greater is listed as a carcinogen or suspected carcinogen.

SIGNS AND SYMPTOMS OF OVEREXPOSURE: Exposure to leaking electrolyte from ruptured or leaking battery can cause:

For further information refer to section 4.





12. Section **12**: Ecological information

- 1. When properly used or disposed the battery does not present environmental hazard.
- 2. Cells do not contain mercury, cadmium, lead or other heavy metals.
- 3. Do not let internal components enter marine environment. Avoid release to waterways, wastewater or ground water.

13. Section 13: Disposal Considerations

Dispose in accordance with the applicable regulations in country and state.

Disposal should be performed by permitted, professional disposal firms knowledgeable in Federal, State or Local requirements of hazardous waste treatment and hazardous waste transportation. The battery should have its terminal insulated in order to prevent short circuit during the transportation to the disposal site.

Incineration should never be performed by battery users, but eventually by trained professional in authorized facility with proper gas and fume treatment.

Battery recycling should be done in authorized facility.

14. Section 14: Transport information

Shipping Name:

<u>UN 3090:</u>	Lithium Metal Batteries
<u>UN 3091:</u>	Lithium Metal Batteries contained in equipment, or
	Lithium Metal Batteries packed with equipment
Hazard Classification:	Class 9
Packing Group:	N/A

Special provisions and packing instructions:

The cells and batteries are manufactured under a quality management program in an ISO9001 certified factory and meet all the requirements of a UN manual of tests and criteria, Part III, subsection 38.3. The cells and batteries must be packed in accordance with Packing Instructions / Special Provisions (SP) of the applicable code:

IATA (57th revised edition)/ICAO (Packing Instructions: PI968, PI969 and PI970)

IMDG Code (SP188)

ADR (SP188).

Transportation within, to and from the US: are governed by the US DOT CFR 49, Parts 171, 172, 173 and 175. They details the required packaging and labels and transportation mode of cells transported separately or in equipment. The battery cannot be shipped, within, to, and from the US by passenger aircraft. Air shipments of cells can be done only by cargo aircraft.

<u>Air transport</u>: Lithium Metal cells and Batteries are forbidden for transport on passenger aircraft worldwide.





15. Section **15**: Regulatory information

- 1. All the cells and batteries are defined as "articles" and thus are exempt from the requirements of the Hazard Communication Standard".
- 2. The internal component (Thionyl chloride) is hazardous under the criteria of the Federal OHSA Hazard Communication Standard 29 CFR 1920.1200.
- 3. NFPA rating- Lithium batteries are not included in the NFPA material list. Below is the NFPA rating for lithium metal. Lithium metal is an internal component, enclosed by hermetically sealed metallic can. Under normal application is not exposed.

16. Section 16: Other information

The information and the recommendations set forth are made in good faith and believed to be accurate at the date of preparation. The present file refers to normal use of the product in question. Tadiran Batteries makes no warranty expressed or implied.

Assembly of battery packs:

The design and assembly of battery packs require special skills, expertise and experience. Therefore, it is not recommended that the end user will attempt to self-assemble battey packs. It is preferable that any battery using lithium cells will be assembled by TADIRAN to ensure proper battery design and construction. A full assembly service is available from TADIRAN who can be contact for further information. If for any reason, this is not possible, TADIRAN can review the pack design in confidential to ensure that the design is safe and capable of meeting the stated performance requirements.



SAFETY DATA SHEET

Date Issued: 06/28/13

Rev: RLS

Sheet 1

1. Product and Company Identification:

Product Identification:

ENERGY+[®] Brand Lithium (Metal) Battery- Lithium Carbon Monofluoride (Li-CF_x)

Stock Code &	Cell Manufacture Data		Cell	Nominal	Lithium Content	
Customer P/N	Mfr. & P/N	Туре	UL File No.	Configuration	Voltage	Grams
BR-2/3A-AB	Panasonic	2/2 1 5:00	MII12210	161D	2.0	0.40
N/A	BR-2/3ASSP	2/SA Size	MII12210	151P	5.0	0.40

<u>Company Identification:</u>

Fedco Electronics, Inc. 1363 Capital Drive Fond du Lac, WI 54937 Tel: 1-920-922-6490 Fax: 1-920-922-6750 Email: <u>info@fedcoelectronics.com</u> Emergency Contact Information: INFOTRAC In the United States call: 1-800-535-5053 Outside the United States call collect: 1-352-323-3500

The battery referenced herein is defined as exempt "articles" and is <u>not</u> subject to the Occupational Safety and Health Administration (OSHA) Hazard Communication Standard 29 CFR Subpart 1910.1200(g). This information is provided as a service to our customers.

2. Hazard Identification:

Batteries consist of one or more cells which contain chemical materials stored in a hermetically sealed metal case, designed to withstand temperatures and pressures encountered during normal use. As a result, during normal use, there is no physical danger of ignition, explosion or release of hazardous chemical materials. However, if exposed to fire, added mechanical shocks, added electric stress by misuse, the gas release vent will be operated. The battery cell case may be breached at the extreme and hazardous materials may be released including acrid or harmful fumes.

Primary routes of entry: Skin contact, skin absorption, eye contact, inhalation and ingestion:

Skin absorption: No effect normal use, however exposure to electrolyte may cause dermatitis.

Eye contact: No effect under normal use, however electrolyte may damage the cornea.

Inhalation: No effect under normal use, however fumes may irritate the lungs.

<u>Ingestion</u>: No effect under normal uses, however ingestion of the electrolyte may irritate the mouth and lungs and cause nausea. Reported as carcinogen: Not applicable.

3. Composition / Identification of Ingredients:

The ingredients contained in this lithium metal battery are as follows:

Lithium-Carbon Monofluoride (Li-CF _X)				
Common Chemical Name Chemical Formula CAS Number Content - % Weight				
Lithium	Li	7439-93-2	<5%	
Carbon Monofluoride	CFn	54311-17-2	N/A	
Butyrolactone	$C_4H_6O_2$	85306-26-9	N/A	
Lithium Tetraflurobate	LiBF ₄	14293-07-9	N/A	



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4. First Aid Measures:

<u>Inhalation</u>: Not anticipated. If battery is leaking, contents may be irritating to respiratory passages. Remove to fresh air and seek medical attention if necessary.

<u>Skin contact:</u> Not anticipated. If battery is leaking, wash exposed skin with copious quantities of water for15 minutes. If irritation or pain persists, seek medical attention.

<u>Eye contact</u>: Not anticipated. Do not rub one's eyes. Immediately flush eyes with copious amounts of water for at least 15 minutes. Seek medical attention immediately.

<u>Ingestion</u>: Not anticipated. Contact the National Capital Poison Center (NCPC) at 202-635-3333 (collect) or your local poison center immediately. Lithium coin batteries lodged in the esophagus should be removed immediately.

5. Fire Fighting Measures:

<u>Extinguishing media:</u> Lithium metal batteries are in sealed steel cans and are only flammable if punctured or crushed. A Class D Extinguisher or other smothering agent such as Lith-X, copper powder or dry sand is the most effective way to put out a lithium metal battery fire. However, copious amounts of cold water or water-based foam can be used to cool down burning Lithium metal batteries. Halon type extinguishers are not effective.

<u>Firefighting equipment:</u> For large-scale fires, use NIOSH/MSHA approved full-face self-contained breathing apparatus (SCBA) with full protective gear. Detailed information on fighting a lithium metal battery fire can be found in *Guide 138 (Substances - Water - Reactive)* of the US DOT Emergency Response Guide.

6. Accidental Release Measures:

Place damaged batteries that have cooled into suitable container or sealed plastic bags.

7. Handling and Storage:

Handling:

Do not crush, pierce or expose the battery to excessive physical shock or vibration. Do not short circuit the (+) and (-)

terminals with conductive materials such as metal coins, jewelry, metal tables or other cells and batteries. Accidental short-circuiting for a few seconds may reduce the service life of the battery; and batteries with internal fuses will no longer be functional. Prolonged short circuits will cause the battery to rapidly lose energy, could generate enough heat to burn skin or explode. To minimize risk of short-circuiting, use the packaging provided with the battery or cover the terminals with tape when transporting or storing the battery. Do not disassemble the battery. Lithium metal batteries are not designed to be recharged.

Storage:

Store Lithium metal cells and batteries in a dry, well-ventilated place between temperatures of -20° C and $+85^{\circ}$ C; and at a relative humidity of 45% to 85%. Storing at temperature above $+70^{\circ}$ C can result in reduced service life.

8. Exposure Controls and Personal Protection:

<u>Respirator:</u> Not required during normal operations. SCBA required in the event of a fire. <u>Eye/Face Protection:</u> Not required beyond safety practices of employer. <u>Gloves:</u> Not required for handling of battery. <u>Foot Protection:</u> Steel toed shoes recommended for handling large pallets.

9. Physical and Chemical Properties:

This section is not applicable. Batteries are contained in sealed solid metal cases.

10. Stability and Reactivity:

Stability: Product is stable under the conditions described in Section 7.

<u>Conditions to avoid</u>: None during normal operation. Avoid exposure to heat above +85° C, open flame, crushing, piercing, deforming, mutilating, short circuit and exposure to long periods of high humidity.

11. Toxicological Information:

This product does not emit toxicological properties during routine handling and use. If battery ruptures, overexposure to internal contents and corrosive fumes may irritate eyes, mucous membranes, skin and lungs. See Section 4.



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12. Ecological Information:

Lithium metal battery packs pose no risks to persons, plants or animals.

13. Disposal Considerations:

Lithium batteries are neither listed nor exempted from the EPA hazardous waste regulations as promulgated by the Resource Conservation and Recovery Act (RCRA). The waste code for charged lithium batteries is D003; and the key to disposing of a lithium battery as a non-hazardous waste is to guarantee that it is fully discharged. Once it is discharged it can be disposed of as a non-hazardous waste. However, discharged lithium cells and batteries may still contain a significant amount of unused electrical energy and must be packed for disposal by electrically isolating in plastic bags or other type of insulation. Do not compact for disposal and do not dispose of in fire. Do not incinerate or subject battery cells to temperatures above +85°C. Contact Fedco for instructions if disposing large quantities. Households are exempt from the RCRA hazardous waste guidelines.

14. Transportation Information:

Lithium metal batteries are classified in the International Air Transportation Association (IATA) the Dangerous Goods Regulations as UN3090. This battery may be shipped in compliance with the US Department of Transportation (DOT) Subchapter C, Hazardous Material Regulations if shipped in compliance with 49CFR 173.185 and Special Provision 188.

Batteries may be shipped by ground as provided under Section II of the Packing Instructions and Special Provision 188 described in the United States Code of Federal Regulations, 49CFR Part 172(c)(1).

This battery may be shipped by air in accordance with International Civil Aviation Organization (ICAO) 2013-2014 edition; Section II or Section IB or the IATA of the Dangerous Goods Regulations Packing Instructions PI-968 Section II or Section IB, if they meet the following provisions:

- For single cell batteries the lithium metal content is not more than 1 gram (g) and for multi cell batteries the lithium metal content is not more than 2g.
- Each cell and battery pack must be proven to meet the requirements of the tests in the UN Manual of Tests and Criteria, Part III, sub-section 38.3. (Rev 5)
- The batteries must be shipped in accordance with IATA Packing Instructions 968. Including packaging, special marking and personnel training requirements.
- In the United States all lithium metal battery shipments require a label on the outside of each package with the following statement: "*Lithium Metal Batteries Forbidden for Transport Aboard Passenger Aircraft*"

The lithium metal battery described in this SDS is of a type proven to meet the requirements of the tests in the UN Manual of Tests and Criteria, Part III, sub-section 38.3. (Rev 5.), and contain no more than 1g of lithium metal in a single cell battery or no more than 2g of lithium metal in a multi cell battery.

For batteries shipped with equipment see PI-969 and for batteries contained in equipment see PI-970 of the IATA Dangerous Goods Regulations. These are classified as UN3091 in the Dangerous Goods Regulations.

15. <u>Regulatory Information:</u>

Non-hazardous and containing no Cd, Hg or Pb. OSHA Hazard communication standard 29 CFR 1910.1200 (g)

16. Other Information:

The information contained in this Safety data sheet is based on the present state of knowledge and current legislation. This safety data sheet provides guidance on health, safety, environmental and transportation aspects of the product and should not be construed as any guarantee or warranty, either expressed or implied, of technical performance or suitability for particular applications.